

## SPECIFICATIONS HFBP-150 / 20 XW

PRESS	POWER	BORE	STROKE	ADVANCE	RAM SPEED		CAPACITY (TONS)	WEIGHT (LBS.)	SHIPPING DIMENSIONS		
					PRESS	RETURN			L	W	H
HFP-150	10 HP 3 phase	10"	16"	24 IPM	6 IPM	28 IPM	150	7,400	58"	113"	108"
BP-20	Same	4"	20"	152 IPM	33 IPM	250 IPM	20	Same	Same		

Standard voltages available - please specify when ordering.  
10 HP 230 1 phase available.

## H FRAME PRESS / BROACH PRESS 150 Ton / 20 Ton Extra Wide

### STANDARD FEATURES

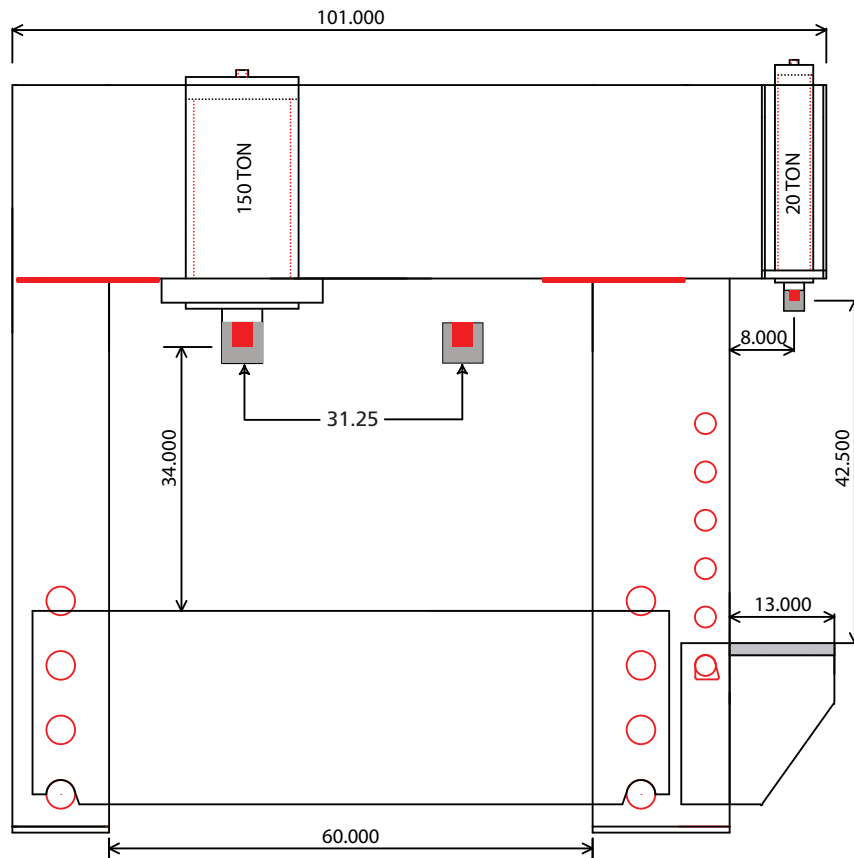
- ✓ **Electric / Hydraulic operation** provides smooth, consistent pressing action.
- ✓ **Open sides** to facilitate work on long pieces.
- ✓ **Flat ram nose** can be easily changed to allow the user to adapt the press to a specific job.
- ✓ **Quality Baldor motor**, low speed.
- ✓ **Low speed pump** - quiet, dependable operation.
- ✓ **Self-locking table** design eliminates lateral movement.
- ✓ **Powered movable workhead** for off-center work allows operator to position the cylinder from left to right with the touch of a lever.
- ✓ **Hydraulic power-lift** for vertical displacement of table.
- ✓ **Pressure regulator** to limit the ram pressure.
- ✓ **Cylinder activation** is fingertip controlled, the more the hand lever is engaged the more the ram movement is accelerated. This allows the operator to control the proper speed for the task.
- ✓ **High capacity 20 GAL.** hydraulic oil reservoir.
- ✓ **Low pressure** hydraulic system maintains lower oil temperatures, resulting in higher efficiency and safer operation.

### STANDARD FEATURES 20 TON

- ✓ **Pressure regulator** to limit the ram pressure.
- ✓ **Speed control** limits the maximum speed of ram travel, allowing operator to select the proper speed for the task.

### AVAILABLE OPTIONS 150 TON

- VB-150** V BLOCKS matched pair.
- FSG-150** Front safety guard for operator protection.
- FPS-150** Foot pedal-electric solenoid valve for hands-free operation, c/w electric control panel.
- 10-24** 24 Inch stroke cylinder.
- 10-230-1** 10 HP 230 VOLTS 1 PHASE 41 AMPS.



Custom designs available  
*We Build Them your Way!*